

Bottom Production Line
Capacity:60-80pcs/min



1	GT120B Fully automatic Sheet loading and feeding system	1.Capacity:110 min-1 2.Max sheet:1000X1000mm 3.Max thickness:0.55mm 4.Precision:±0.15mm 5. Max sheet moving speed:36m/min 6.Fast location:6500HZ mm/s 7.Relocated precision:0.02mm 8.Power:2.3Kw 9.Dimension:1700X1400x900mm 10.Weight:500Kg	1
2	JF21S-45 Press	1.Nominal force:450KN 2.Stroke:70-90min ⁻¹ 3.Max height of mould:270mm 4.Adjustment of mould:60mm 5.Air pressure:0.55Mpa 6.Power:5.5Kw 7.Dimension:2200X1125x2315mm 8.Weight:5500Kg	1
3	SS conveyor and platform	1.Platform Dimension:440X810X110mm	1
4	waste collection machine		1
5	Curler	1.end size:dia105-175mm 2.dimension:800X1100X600mm 3.power:0.37Kw 4.weight:150Kg 5.including one set tooling	1
6	Conveyors from Curler to Compound liner	1.end size:dia105-175mm 2.dimension:2120X1400X700mm 3.power:0.55Kw 4.weight:200Kg	1
7	Compound Liner machine	1.capacity:100-300cpm 2.end size:dia105-175mm 3.dimension:1800X980X2980mm 4.power:18Kw 5.weight:2000Kg 6.electrical oven 7.including one set tooling	1
8	Press mold	Press mold	1