






S.N	Model	Specification
Twist-off Cap Production Line Capacity:250-300pcs/min OMRON PLC AND DELTA SCREEN YASKAWA SERVO MOTOR SCHNEIDER ELECTRONIC PARTS SMC PNEUMATIC PARTS TBI BEARING WITH OIL APPLYING SYSTEM		
1	Fully automatic Sheet loading and feeding system 	1.Capacity:110 min-1 2.Max sheet:1000X1000mm 3.Max thickness:0.55mm 4.Precision:±0.15mm 5. Max sheet moving speed:36m/m 6.Fast location:6500HZ mm/s 7.Relocated precision:0.02mm 8.Power:2.3Kw 9.Dimension:1700X1400x900mm 10.Weight:1200Kg
2	H-Frame Press 	1.Nominal force:800KN 2.Stroke:150-180mm 3.Max height of mould:280mm 4.Adjustment of mould:60mm 5.Air pressure:0.55Mpa 6.Power:7.5Kw 7.Dimension:3200X1125x2315mm 8.Weight:7500Kg Including ONE Set Double Dies Tooling
3	Conveyor To curving machine	1.end size:dia52-99mm 2.dimension:2120X1400X700mm 3.power:0.55Kw 4.weight:200Kg
4	Forming And lining machine 	1.end size:dia52-99mm 2.dimension:800X1100X600mm 3.power:0.37Kw 4.weight:150Kg 5.including one set tooling
5	Electricity Oven 	Capacity:300pcs/min Power:10-30Kw
6	Cap counting machine and conveyor 	
7	Twist off cap Tooling	Exact tooling for size 82mm For whole line